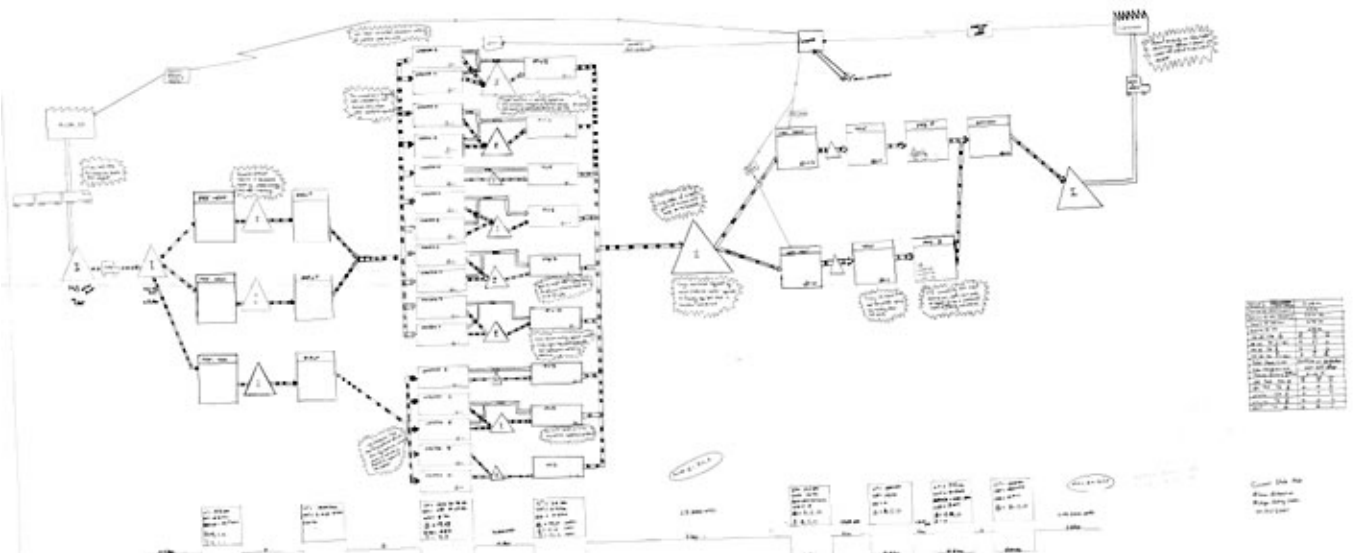


Industry: Aluminum Casting

Comprehensive intervention focusing on inventory reduction, improvement of casting and X-ray operations, automation of all casters, elimination of the need for temporary labour, and several LIFT events to improve material handling and process flow.

- Project timeline: 12 weeks
- Project cost: \$241,815
- Project annualized savings: \$2,620,000
- Return on Investment: 10.8



Current State - Value Stream Map

